

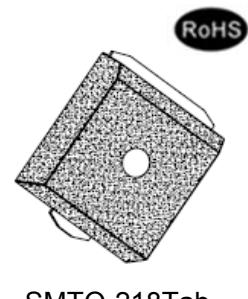


## AK10-xxxCSP 10KA Transient Voltage Suppressor

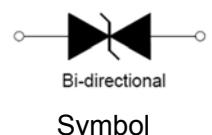
Rev.1.2

**DESCRIPTION:**

The AK10-xxxCSP series of high current bi-directional transient suppressors are designed for A.C. line protection and high power DC bus clamping applications. They provide a clamping voltage lower than the avalanche voltage. Therefore, any voltage rise due to increased current conduction is contained to a minimum, providing the best possible protection level. They can also be connected in series and/or parallel to create very high capacity protection solutions.



SMTO-218Tab



Symbol

**FEATURES:**

- ❖ Halogen-free.
- ❖ Bi-directional.
- ❖ Low slope resistance.
- ❖ Very low clamping voltage.
- ❖ Sharp breakdown voltage.
- ❖ RoHS compliant.
- ❖ Glass passivated junction.
- ❖ Meets MSL level 1, per J-STD-020, LF maximum peak of 260°C.
- ❖ Terminal: solder plated, solderable per J-STD-002.
- ❖ High power TVS with compact design in surface mount package.
- ❖ Plastic package has underwriters laboratory flammability 94V-0.
- ❖ Ideal for automatic pick and place assembly and reflow process to reduce the manufacturing cost and increase the soldering quality compared to axial leads package.
- ❖ High temperature reflow soldering: 260°C/40s at terminals.
- ❖ IEC61000-4-2 (ESD) ±30kV (air), ±30kV (contact).

**ABSOLUTE MAXIMUM RATINGS**( $T_A=25^\circ\text{C}$ , RH=45%-75%, unless otherwise noted)

Parameter	Symbol	Value	Unit
Minimum peak pulse current rating per 8/20μs IEC 61000-4-5	I <sub>PP</sub>	10	KA
Operating junction temperature range	T <sub>J</sub>	-55 to +125	°C
Storage temperature range	T <sub>STG</sub>	-55 to +150	°C
Typical thermal resistance junction to lead	R <sub>θJL</sub>	10	°C/W
Typical thermal resistance junction to ambient	R <sub>θJA</sub>	50	°C/W

ELECTRICAL CHARACTERISTICS ( $T_A=25^\circ\text{C}$ )

Part Number	$V_R$	$V_{BR}@I_T$		$I_T$	$I_{R@V_R}$	$V_C@I_{PP}^{\text{(1)}}$	$I_{PP}^{\text{(1)}}$	$I_{PP}^{\text{(2)}}$	
Bi-Polar	V	Min(V)	Max(V)	mA	Max( $\mu\text{A}$ )	Max(V)	Min(A)	Min(A)	Typ(A)
AK10-076CSP	76	85	95	10	10	140	10000	1200	1600
AK10-086CSP	86	95	105	10	10	157	10000	1800	2200

① Surge waveform: 8/20 $\mu\text{s}$

② Surge waveform: 10/350 $\mu\text{s}$

$V_R$ : Stand-off voltage -- Maximum voltage that can be applied

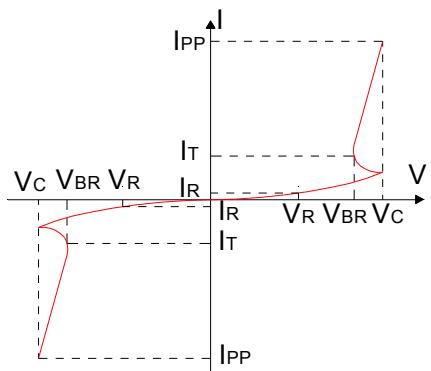
$V_{BR}$ : Breakdown voltage

$V_C$ : Clamping voltage -- Peak voltage measured across the suppressor at a specified  $I_{PP}$

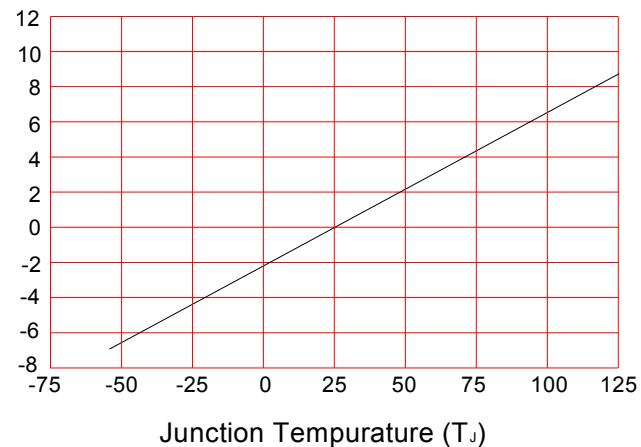
$I_R$ : Reverse leakage current

RATINGS AND V-I CHARACTERISTICS CURVES ( $T_A=25^\circ\text{C}$ , unless otherwise noted)

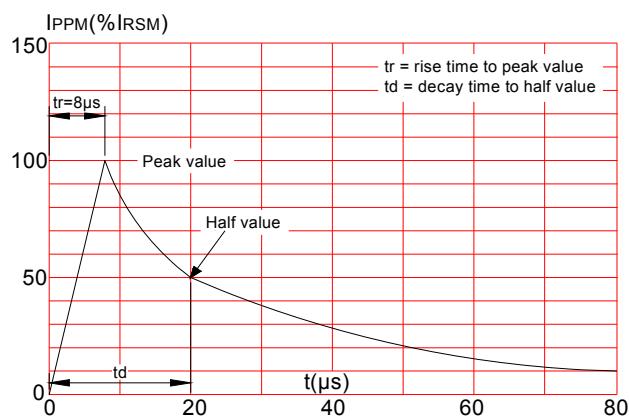
**FIG.1: V-I curve characteristics  
(Bi-directional with negative resistance)**



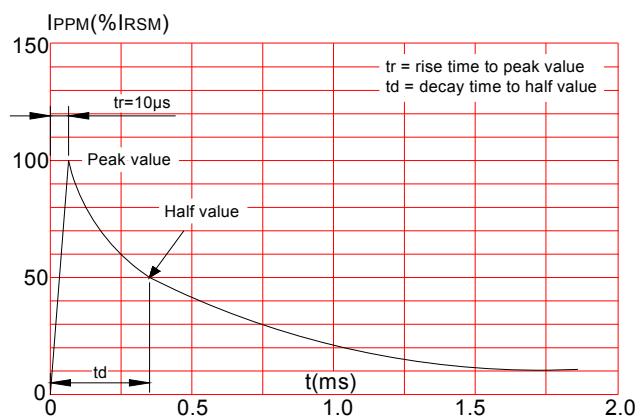
**FIG.2: Typical  $V_{BR}$  vs. junction temperature**

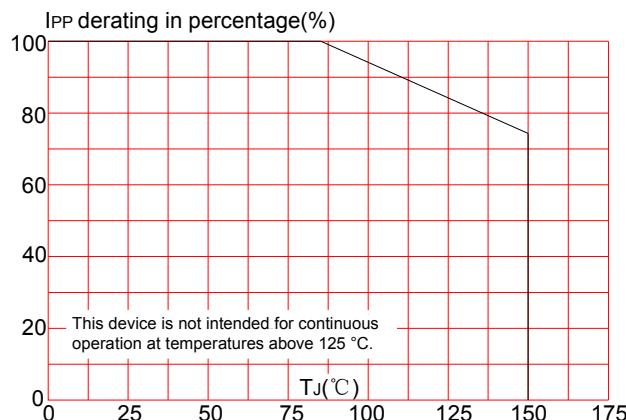


**FIG.3: Pulse waveform**



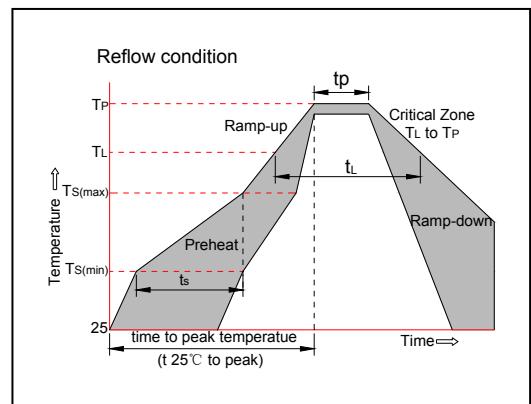
**FIG.4: Pulse waveform**



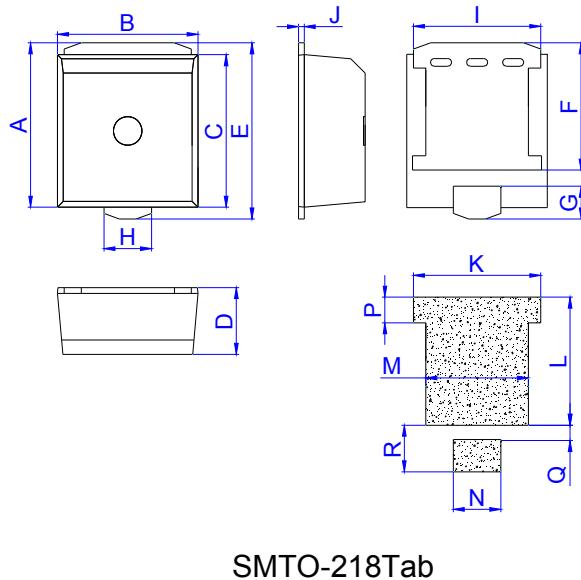
**FIG.5: Pulse derating curve(8/20μs)**

## SOLDERING PARAMETERS

Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min (T <sub>s(min)</sub> )	+150°C
	-Temperature Max(T <sub>s(max)</sub> )	+200°C
	-Time (Min to Max) (t <sub>s</sub> )	60-180 secs.
Average ramp up rate (Liquidus Temp (T <sub>L</sub> )to peak)		3°C/sec. Max
T <sub>s(max)</sub> to T <sub>L</sub> - Ramp-up Rate		3°C/sec. Max
Reflow	-Temperature(T <sub>L</sub> )(Liquidus)	+217°C
	-Temperature(t <sub>L</sub> )	60-150 secs.
Peak Temp (T <sub>p</sub> )		+260(+0/-5)°C
Time within 5°C of actual Peak Temp (t <sub>p</sub> )		20-40secs.
Ramp-down Rate		6°C/sec. Max
Time 25°C to Peak Temp (T <sub>P</sub> )		8 min. Max
Do not exceed		+260°C

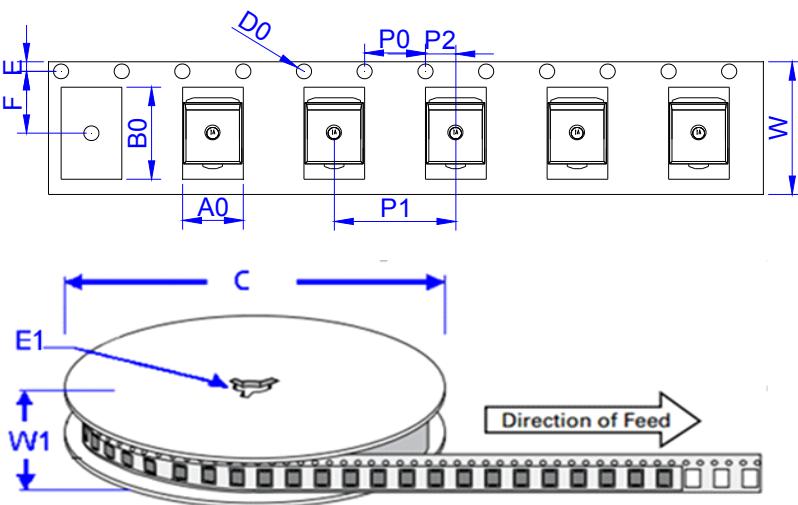


## PACKAGE MECHANICAL DATA



Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A	17.00		17.60	0.669		0.693
B	14.50		15.10	0.571		0.594
C	15.75		16.35	0.620		0.644
D	6.85		7.20	0.270		0.283
E	18.20		18.70	0.717		0.736
F	13.10		13.60	0.516		0.535
G	3.15		3.75	0.124		0.148
H	4.85		5.15	0.191		0.203
I	13.20		13.60	0.520		0.535
J	0.50		0.70	0.020		0.028
K		13.70			0.539	
L		13.45			0.530	
M		10.80			0.425	
N		5.30			0.209	
P		3.00			0.118	
Q		1.50			0.059	
R		4.90			0.193	

## TAPE AND REEL SPECIFICATION-SMTO-218Tab



Ref.	Dimensions	
	Millimeters	Inches
A0	15.1 ± 0.3	0.594 ± 0.012
B0	18.8 ± 0.3	0.740 ± 0.012
C	330	13
D0	1.50 ± 0.1	0.059 ± 0.004
E	1.75 ± 0.2	0.069 ± 0.008
E1	13.30 ± 0.3	0.524 ± 0.012
F	14.20 ± 0.2	0.559 ± 0.008
P0	4.0 ± 0.2	0.157 ± 0.008
P1	20.0 ± 0.2	0.787 ± 0.008
P2	2.0 ± 0.2	0.079 ± 0.008
W	32.0 ± 0.2	1.260 ± 0.008
W1	36.0 ± 0.5	1.417 ± 0.020

PART No.	UNIT WEIGHT (g/PCS) typ.	REEL (PCS)	PER CARTON (PCS)	DESCRIPTION
AK10-xxxCSP	6.48	400	4,000	13 inch reel pack

## MARKING &amp; ORDERING INFORMATION



AK	10	-	086	C	S	P
(1)	(2)	(3)	(4)	(5)	(6)	

- (1)AK series
- (2) $I_{PP}=10kA$
- (3)Reverse stand-off voltage
- (4)Bi-directional
- (5)Package:SMTO-218Tab
- (6)Plus

1940:the 40th week,2019

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